



PROJACS ACADEMY
by  **egis**



Hazard and Operability (HAZOP)

22 – 26 October 2023

Al Khobar / KSA

Introduction

It is universally recognized that for any Company to succeed it must take a proactive approach to risk management. Over the last few years Companies and a number of Countries legislators have been focusing on Process Safety as a method to reduce the risks posed by hazardous industries.

Process Hazard Analysis (PHA) is recognized as being a critical tool in the implementation of a

Successful risk management system. As Hazard and Operability (HAZOP) studies are now recognized world-wide as being the qualitative risk assessment methodology of choice in the Process Industries, there will be additional focus on This specific aspect of Process Hazard Analysis.

Objectives

In this training course, the delegates will learn:

- How to apply advanced risk assessment techniques
- Mechanics of dispersion, fire, explosion and toxic releases
- The concept of Quantified Risk Assessment “QRA”
- Hazard and Operability (HAZOP) study methodology
- HAZOP team leadership
- Understand the concepts of Risk Assessment and Risk Management
- Understand the estimation and evaluation of risks – Qualitative, Semi-Quantitative and Quantified Risks
- Techniques for Hazard Identification and Analysis – Check-Lists, Risk Profiling, HAZOP, FMEA and Task-Based Risk Assessment
- Cause-Consequences Analysis – The Role of Fault Trees and Event Trees in Accident Prevention
- Understand HAZOP studies their benefits and their short comings
- Understand the requirements of a Team Leader or Facilitator, scribe and team members during HAZOP studies
- Be able to facilitate a HAZOP study.

Course Outline

Day One

Introduction to Risk Assessment:

- The concepts of hazards, risk and risk assessment
- Methods for risk evaluation
- Integrating risk assessment within Risk Management
- Qualitative, Semi-Quantitative and Quantitative Risk Assessment methodologies

Day Two

Risk Assessment Techniques: HAZOP:

- Introduction to hazards identification and analysis techniques
- Techniques for hazard identification and analysis – HAZOP
- Where and when to use HAZOP and the requirements for a successful HAZOP study
- Team composition for HAZOP studies
- Guide words and process variables used for HAZOP studies
- Syndicate exercise – application of HAZOP to relevant processes

Day Three

HAZOP Leadership Techniques:

- HAZOP team leader/facilitator requirements
- HAZOP scribe requirements
- Facilitating HAZOP studies, do's and don'ts
- Information required to allow successful HAZOP studies
- Case study where each delegate has the opportunity to facilitate a HAZOP meeting
- Review of commercial software used for HAZOP and Management of Change 'MOC'

Day Four

Consequence Analysis:

- Theory behind fire, explosion and toxic dispersion modelling utilized in Quantitative Risk Assessments
- Types of fires and their effects on people and equipment
- Types of explosions and their effects on people and equipment
- Review of software available for consequence calculations

Day Five

The Role of QRA:

- Introduction to Quantified Risk Assessment “QRA”
- The role of Event Tree Analysis in scenario development
- The role of Fault Tree Analysis for multi-causation analysis
- Applications for ETA and FTA
- Failure data for use in QRA’s
- Societal Risk and Individual Risk
- Review of software available for Quantitative Risk Assessments
- Program review and the way ahead

Training Method

- Pre-assessment
- Live group instruction
- Use of real-world examples, case studies and exercises
- Interactive participation and discussion
- Power point presentation, LCD and flip chart
- Group activities and tests
- Each participant receives a 7” Tablet containing a copy of the presentation, slides and handouts
- Post-assessment

Program Support

This program is supported by interactive discussions, role-play, case studies and highlight the techniques available to the participants.

Schedule

The course agenda will be as follows:

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|---------------------|------------------|
| • Technical Session | 08.30-10.00 am |
| • Coffee Break | 10.00-10.15 am |
| • Technical Session | 10.15-12.15 noon |
| • Coffee Break | 12.15-12.45 pm |
| • Technical Session | 12.45-02.30 pm |
| • Course Ends | 02.30 pm |

Course Fees*

- **8,000 SAR**
**15% VAT is including*